# MAXIMUM PRESSURE POLICIES FOR STOCHASTIC PROCESSING NETWORKS

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- Stochastic processing network models
- A motivating example arising from wafer fabrication lines
- Maximum pressure policies
- Throughput optimality
- Asymptotic optimality under complete resource pooling (single bottleneck)
- 6 References
- O Appendix: Supplements and multiple bottlenecks diffusion limits

## Stochastic Processing Network Models

Basic elements:	Indexes:
$\mathbf{I}+1$ buffers	$i \in \mathcal{I} \cup \{0\}$
K processors	input and service processors $k\in\mathcal{K}$
J activities	input and service activities $j\in\mathcal{J}$

Material consumption:

- $\mu_j$ : service rate for activity j;
- $B_{ij} = 1$  if activity j processes jobs in in buffer i and  $B_{ij} = 0$  otherwise;
- *P*<sup>j</sup><sub>ii</sub>, is a fraction of buffer *i* jobs served by activity *j* that go next to buffer *i*';

- $A_{kj} = 1$  if activity *j* requires processor *k* and 0 otherwise; multiple processors may be needed to activate an activity.
- Allocation space  $\mathcal{A}$  is the set of allocations  $a \in \mathbb{R}^{\mathsf{J}}_+$  satisfying

$$\sum_{j} A_{kj} a_j \leq 1$$
 for each service processor,  
 $\sum_{j} A_{kj} a_j = 1$  for each input processor;

- $a_j$  the level at which activity j is undertaken;
- more constraints on *a* can be added.

# Multiclass Queueing Networks: A Re-Entrant Line



- one input processor, one input activity; the input processor never idles.
- three service processors

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# **Skill-Based Routing**



- four input processors, each processing one input activity
- three service processors

# **Queueing Networks with Alternate Routes**



Laws and Louth (1990) Kelly and Laws (1993) Dai, Hasenbein and Kim (2007)

 two input processors; the left one processes two input activities and the right one processes one input activity.

# **Input Queued Data Switches**



- In each time slot, at most one packet is sent from each input port
- In each time slot, at most one packet is sent to each output port
- Multiple packets can be transferred in a single time slot
- A high speed switch needs to maintain thousands of flows

# **Operational policies**



- $\mathcal{A} = \{ a \in \mathbb{R}^{\mathsf{J}}_{+} : Aa \leq e \}$
- $\mathcal{E} = \{a_1, ..., a_u\}$  set extreme points of  $\mathcal{A}$ .
- $\mathcal{A}(t)$  set of feasible allocations at time t.
- $\mathcal{E}(t) = \mathcal{A}(t) \cap \mathcal{E}$  set of feasible, extreme allocations at time t.
- e.g.  $a_1 = (1, 1, 1, 0, 0, 0, 0, 0), a_2 = (1, 1, 1, 1, 0, 1, 0, 0)$

First order ones:

- Throughput: rate at which entities leave a system
- Utilization

Second order ones:

- Cycle time: processing times plus waiting time of an entity; average and variance of cycle time
- Long-run average cost

Operational policies can have a dramatic impact on key performance measures.

## An example arising from wafer fabrication lines

# Flow in a Wafer Fab



## The Kumar-Seidman, Rybko-Stolyar Network



Traffic intensity:

 $\rho_1 = \lambda_1 m_1 + \lambda_2 m_4 = 0.8 \text{ and } \rho_2 = \lambda_1 m_2 + \lambda_2 m_3 = 0.8.$ 

Pull policy – give priority to products closer to completion



# **Utilization and Cycle Time**



# departed	100	1,000	10,000	100,000
Average cycle time	13.68	99.87	927.96	7277.62
Utilization A	0.65	0.48	0.46	0.71
Utilization B	0.49	0.67	0.73	0.44
<b>Overall Utilization</b>	0.57	0.58	0.60	0.58

the throughput is about 0.7.



Under the pull policy, the system is "stable" if and only if

$$\rho_{1} = \lambda_{1}m_{1} + \lambda_{2}m_{4} \leq 1, \quad \Rightarrow \quad \lambda_{1}^{*} = \lambda_{2}^{*} = \frac{1}{.8} = 1.25, \\
\rho_{2} = \lambda_{1}m_{2} + \lambda_{2}m_{3} \leq 1, \\
\rho_{v} = \lambda_{1}m_{2} + \lambda_{2}m_{4} \leq 1. \quad \Rightarrow \quad \lambda_{1}^{*} = \lambda_{2}^{*} = \frac{1}{1.4} = 0.714$$

Dai and Vande Vate, Operations Research, 721-744, 2000.

1

- First-in-first-out (FIFO) (Bramson 1994, Seidman 1994)
- Static buffer priority (Lu-Kumar 1992)
- Shortest processing time first
- Shortest remaining processing time first
- Exhaustive service (Kumar-Seidman 1990)

• . . .

## Symptoms:

- WIP is high, and
- bottleneck machines are underutilized

Maximum pressure policies

# **Maximum Pressure Policies**

- Fix an  $\alpha = (\alpha_i) \in \mathbb{R}^{\mathsf{I}}_+$  with  $\alpha_i > \mathsf{0}$ .
- Pressure at time t for activity j,

$$p_j(t) = \mu_j \left( \sum_{i \in \mathcal{I} \cup \{0\}} B_{ij} \left( \alpha_i Z_i(t) - \sum_{i'} P^j_{ii'} \alpha_{i'} Z_{i'}(t) \right) \right),$$

where  $Z_i(t)$  is the number of jobs in buffer *i* at time *t*.

• At any time t, choose an allocation a

$$a \in \operatorname*{argmax}_{a \in \mathcal{E}(t)} \sum_{j} a_{j} p_{j}(t).$$

• Tassiulas (1995): Adaptive back-pressure congestion control based on local information.

# Maximum Pressure Policies for Multiclass Queueing Networks



- Server k chooses to work on a buffer that has the highest pressure.
- The pressure at buffer *i* is

$$p_i(t) = \mu_i \Big( Z_i(t) - Z_{i+1}(t) \Big).$$

- If all  $p_i(t) \leq 0$ , idle the server.
- Generalization: change  $Z_i(t)$  to  $\alpha_i Z_i(t)$

# Maximum Pressure Policies: Parallel Server Systems



For example, processor 1 chooses to work on buffer i that attains

$$\max\{\mu_1 Z_1(t), \mu_2 Z_2(t), \mu_4 Z_3(t)\}.$$

- Mandelbaum-Stolyar (04): generalized  $c\mu$ -rule; van Mieghem (95)
- Stolyar (04): MaxWeight policies

# Maximum Pressure Policies: Alternate Routing



 An MPP translates into: Join-the-shortest-queue and server 1 idles when Z<sub>3</sub>(t) > Z<sub>1</sub>(t).

# Maximum Pressure Policies: Alternate Routing



- An MPP translates into: Join-the-shortest-queue and server 1 idles when Z<sub>3</sub>(t) > Z<sub>1</sub>(t).
- MPPs can be idling policies.

# **Non-Idling Server 1**



Number of jobs in queue 3

- They are simple.
- They are semi-local.
- They are throughput optimal.
- They are asymptotically optimal in workload and certain holding cost structure.

Throughput optimality

Recall that  $Z_i(t)$  is the buffer level at time t in buffer i.

RATE STABILITY

With probability one,

$$\lim_{t\to\infty} Z_i(t)/t = 0, \text{ for each buffer } i$$

which is equivalent to that departure rate is equal to arrival rate.

# POSITIVE HARRIS RECURRENCE



Define  $\rho = \max(\rho_1, \rho_2)$ , where

$$\rho_1 = \lambda_1 m_1 + \lambda_2 m_4 \le 1,$$
  
$$\rho_2 = \lambda_1 m_2 + \lambda_2 m_3 \le 1.$$

# **Static Planing Problem**

The static planning problem (Harrison 00):

 $\begin{array}{ll} \text{minimize} & \rho \\ \text{subject to} & Rx = 0 \\ & \sum_{j} A_{kj} x_{j} = 1 \text{ for each input processor } k \\ & \sum_{j} A_{kj} x_{j} \leq \rho \text{ for each service processor } k \\ & x \geq 0 \end{array}$ 

- 
$$R_{ij} = \mu_j (B_{ij} - \sum_{i'} B_{i'j} P_{i'i}^j)$$

- A: capacity consumption matrix
- $x_i$ : fraction of time for activity j;
- $\rho$ : utilization of bottleneck servers.

# THEOREM (DAI-LIN 05)

If the stochastic processing network operating under any operational policy is rate stable, the static planning LP has a feasible solution with  $\rho \leq 1$ .

# THEOREM (DAI-LIN 05)

Conversely, suppose that Assumption 1 in the appendix is satisfied. If the static planning LP has a feasible solution with  $\rho \leq 1$ , the stochastic processing network operating under a maximum pressure policy is rate stable.

# THEOREM (DAI-LIN 05)

A stochastic processing network is rate stable if the corresponding continuous, deterministic fluid model is weakly stable.

# THEOREM (DAI 95)

A multiclass queueing network is positive Harris recurrent if the corresponding continuous, deterministic fluid model is stable.

# **Fluid Model Equations**



Let  $T_k(t)$  be the cumulative time that class k jobs have received in [0, t].

$$Z_{1}(t) = Z_{1}(0) + \lambda t - \mu_{1}T_{1}(t),$$
  

$$Z_{k}(t) = Z_{k}(0) + \mu_{k-1}T_{k-1}(t) - \mu_{k}T_{k}(t),$$
  

$$T_{k}(0) = 0 \text{ and } T_{k}(\cdot) \text{ is nondecreasing,}$$
  

$$(T_{1}(t) + T_{3}(t) + T_{5}(t)) - (T_{1}(s) + T_{3}(s) + T_{5}(s)) \leq (t - s)$$
  

$$(T_{2}(t) + T_{4}(t)) - (T_{2}(s) + T_{4}(s)) \leq (t - s)$$

$$\sum_{i=1}^{5} \dot{\bar{T}}_{i}(t) p_{i}(t) = \max \Big\{ \sum_{i} a_{i} p_{i}(t) : a_{1} + a_{3} + a_{5} \le 1, a_{2} + a_{4} \le 1. \Big\}, \quad (1)$$

where , the buffer i pressure  $p_i(t) = \mu_i(\bar{Z}_i(t) - \bar{Z}_{i+1}(t)).$ 

- The drift of the quadratic function  $f(t) = \sum_i \overline{Z}_i^2(t)/2$  is given by  $\dot{f}(t) = \lambda Z_1(t) \sum_i \dot{\overline{T}}_i(t) p_i(t)$ .
- Under a maximum pressure policy,  $\dot{f}(t)$  is minimized among all policies.

## **DEFINITION** (WEAK STABILITY)

A fluid model is said to be weakly stable if for every fluid model solution with  $\overline{Z}(0) = 0$ ,  $\overline{Z}(t) = 0$  for  $t \ge 0$ .

- Consider the quadratic function  $f(t) = \sum_i \overline{Z}_i^2(t)/2$ .
- Under a maximum pressure policy,  $\dot{f}(t) \leq 0$ . Therefore,  $\bar{Z}(t) = 0$  for all t if  $\bar{Z}(0) = 0$ ; the fluid model is weakly stable.

- Fluid model equations are justified through a fluid limit procedure.
- A function  $(\overline{Z}, \overline{T})$  is said to be a fluid limit if

$$\frac{1}{r_n}(Z(r_nt,\omega),T(r_nt,\omega))\to(\bar{Z}(t),\bar{T}(t))$$

as  $r_n 
ightarrow \infty$  for some sample path  $\omega$ 

# Asymptotic optimality under complete resource pooling (CRP) or single bottleneck assumption

- Each buffer *i*, the holding cost rate is  $h_i(Z_i(t))^2$ .
- The network cost rate is

$$h(Z(t)) = \sum_{i} h_i (Z_i(t))^2.$$

• Under a policy  $\pi$ , the expected total discounted holding cost

$$J_{\pi}\equiv\mathbb{E}\left(\int_{0}^{\infty}e^{-\gamma t}h(Z^{\pi}(t))dt
ight).$$

# Asymptotic Optimality on Quadratic Holding Cost

• Consider a sequence of networks indexed by r in heavy traffic,

$$\lim_{r \to \infty} R^r = R.$$
 (2)

• Diffusion Scaling:  $\widehat{Z}^r(t) = Z^r(rt)/\sqrt{r}$  and

$$\widehat{J}_{\pi}^{r} \equiv \mathbb{E}\left(\int_{0}^{\infty} e^{-\gamma t} h(\widehat{Z}^{r}(t)) dt\right).$$

# THEOREM (DAI-LIN 08)

For a sequence of networks that satisfies a heavy traffic condition and a complete resource pooling condition, the maximum pressure policy with  $\alpha = h$  is asymptotically optimal to minimize the quadratic holding cost, i.e.,

$$\lim_{r\to\infty}\widehat{J}_{\mathrm{MPP}}^r\leq\liminf_{r\to\infty}\widehat{J}_{\pi}^r\quad\text{ for any policy }\pi.$$

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- Dai, Hasenbein and VandeVate, Stability of a Three-Station Fluid Network, *Queueing Systems*, 1999
- Bramson, A Stable Queueing network with unstable fluid network, Annals of Applied Probability, 1999.

# An Appendix

- Assumption 1.
- The heavy traffic assumption
- The complete resource pooling assumption
- State space collapse and semimartingale reflecting Brownian motions (SRBMs) as diffusion limits
- Extension of maximum pressure policies

## ASSUMPTION

For any vector  $z \in \mathbb{R}_+^{\mathbf{I}}$ , there exists an  $a \in \arg \max_{a \in \mathcal{E}} \sum_i v(a, i)z_i$  such that v(a, i) = 0 if  $z_i = 0$ , where  $v(a, i) = \sum_j a_j R_{ij}$  is the consumption rate of buffer *i* under allocation *a*.

The assumption holds when each activity is associated with one buffer (in Leontief networks).

# The Heavy Traffic Assumption

Consider a sequence of stochastic processing networks that satisfies assumption (2). The static planning problem (Harrison 00):

$$\begin{array}{ll} \mbox{minimize} & \rho \\ \mbox{subject to} & Rx = 0 \\ & \sum_{j} A_{kj} x_{j} = 1 \mbox{ for each input processor } k \\ & \sum_{j} A_{kj} x_{j} \leq \rho \mbox{ for each service processor } k \\ & x \geq 0 \end{array}$$

- $x_j$ : fraction of time for activity j is employed;
- $\rho$ : utilization of bottleneck servers.

# ASSUMPTION

The optimal solution  $(\rho^*, x^*)$  is unique and  $\rho^* = 1$ .

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# The Complete Resource Pooling (CRP) Assumption

The dual LP:

$$\begin{array}{ll} \text{minimize} & \sum_{k \in \mathcal{K}_{I}} z_{k} \\ \text{subject to} & \sum_{i \in \mathcal{I}} y_{i} R_{ij} \leq -\sum_{k \in \mathcal{K}_{I}} z_{k} A_{kj} \text{ for each input activity } j \\ & \sum_{i \in \mathcal{I}} y_{i} R_{ij} \leq \sum_{k \in \mathcal{K}_{S}} z_{k} A_{kj} \text{ for each service activity } j \\ & \sum_{k \in \mathcal{K}_{S}} z_{k} = 1, \\ & z_{k} \geq 0 \end{array}$$

## ASSUMPTION

The dual LP has a nonnegative, unique optimal solution  $(y^*, z^*)$ .

# An Example of CRP: Multiclass queueing networks



Unique solution  $(\rho^*, x^*)$ •  $x_j^* = \lambda m_j, j = 1, 2, 3$ •  $\rho_1 = x_1^* + x_3^*, \rho_2 = x_2^*$ •  $\rho^* = \max(\rho_1, \rho_2).$ 

- Heavy traffic assumption:  $\rho^* = 1$
- Complete resource pooling condition: either  $\rho_1^*=1$  and  $\rho_2^*<1$  or  $\rho_1^*<1$  and  $\rho_2^*=1.$
- In the former case,  $y^* = (m_1 + m_3, m_3, m_3)$ ; in the latter case,  $y^* = (m_2, m_2, 0)$ .
- Ata-Kumar (05) does not cover this class of networks

## An Example of CRP: Parallel server queues



- Assume  $\rho^* = 1$  and  $x^*$  is unique.
- Complete resource pooling: all servers communicate through basic activities.
- Harrison-Lopez (99), and Bell-Williams (05)

# An Example of multiple LP Solutions





•  $\rho^* = 1$ , but  $x^*$  is not unique

- Assume the complete resource pooling condition and (y, z) is the unique solution to the dual LP.
- Let  $W(t) = y \cdot Z(t)$  and  $\widehat{W}^r(t) = W(rt)/\sqrt{r} = y \cdot \widehat{Z}^r(t)$ .

## THEOREM (WORKLOAD OPTIMALITY (DAI-LIN 08))

For a sequence of networks that satisfies the heavy traffic condition and the complete resource pooling condition, any the maximum pressure policy is asymptotically optimal for workload in that for each  $t \ge 0$  and w > 0,

$$\mathbb{P}\Big(\lim_{r\to\infty}\widehat{W}_{\mathrm{MPP}}^r(t)>w\Big)\leq\mathbb{P}\Big(\liminf_{r\to\infty}\widehat{W}_{\pi}^r(t)>w\Big).$$

We can write  $\widehat{W}^r(t)$  as

$$\widehat{W}^{r}(t) = \widehat{X}^{r}(t) + \widehat{Y}^{r}(t),$$

where  $\widehat{Y}^{r}(t) \geq 0$  and nondecreasing. This implies

$$\widehat{W}^r(t) \geq \widehat{W}^{*,r}(t) \equiv \widehat{X}^r(t) - \inf_{0 \leq s \leq t} \widehat{X}^r(s).$$

Letting  $\widehat{W}^*(t) \equiv \widehat{X}^*(t) - \inf_{0 \le s \le t} \widehat{X}^*(s)$ ,  $\mathbb{P}\Big(\liminf_{r \to \infty} \widehat{W}^r(t) > w\Big) \ge \mathbb{P}\Big(\widehat{W}^*(t) > w\Big).$ 

## THEOREM

For a sequence of networks that satisfies the heavy traffic condition and a complete resource pooling condition, under the maximum pressure policy with  $\alpha = e$ ,

$$(\widehat{W}^r,\widehat{Z}^r) \Rightarrow (\widehat{W}^*,\widehat{Z}^*),$$

where  $\widehat{Z}^* = y \widehat{W}^* / ||y||^2$ .

• A key to the proof of this theorem is to show a state space collapse result:

$$\sup_{0 \le t \le T} \left| \widehat{Z}^r(t) - \frac{y \widehat{W}^r(t)}{\|y\|^2} \right| \to 0 \text{ in probability as } r \to \infty.$$

- Use framework of Bramson (98)
- Unlike Chen and Mandelbaum (90), non-bottleneck stations do not disappear.

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Consider the optimization problem

min $\sum_{i=1}^{3} q_i^2$ s.t. $y \cdot q = w$  $q \ge 0.$ 

- The optimal solution is given by  $q^* = yw/||y||^2$ .
- For any given w, it is optimal to distribute the workload to the buffers in proportion to y.
- MPP not only minimizes the workload process W(t), but also distributes it in the optimal way.

- Dai-Lin (08): for each ε > 0, one can find an MPP policy with parameter α that is asymptotically ε-optimal; choice of α is data heavy.
- Ata and Kumar (05) uses Harrison's BIGSTEP method; rules out multiclass networks
- Bell and Williams (05) parallel-server queues; Ghamami and Ward (09)
- Lin (09): β-Maximum Pressure Policies in Stochastic Processing Networks: Heavy Traffic Analysis. Fix a β > 0 and (α<sub>i</sub>) > 0

$$p_i(t) = \mu_i \Big( \alpha_i (Z_i(t))^\beta - \alpha_{i+1} (Z_{i+1}(t))^\beta \Big)$$

- Let {(y<sup>ℓ</sup>, z<sup>ℓ</sup>) : ℓ = 1,..., L} denote the set of basic optimal solutions to the dual LP.
- Let  $\hat{W}_{\ell}^{r}(t) = y^{\ell} \cdot \hat{Z}^{r}(t)$ .

# THEOREM (ATA-LIN 08)

Consider a sequence of networks that satisfies the heavy traffic condition. Assume that  $y^{\ell} \ge 0$  for each  $\ell$  and  $y^1, ..., y^L$  are linearly independent. Under a maximum pressure policy with parameter  $\alpha$ ,

$$(\widehat{W}^r,\widehat{Z}^r) \Rightarrow (\widehat{W}^*,\widehat{Z}^*),$$

where  $\widehat{W}$  is an L-dimensional SRBM, and  $\widehat{Z}^* = \Delta \widehat{W}^*$ .

- Rajagopalan, Shah and Shin (09): random-access algorithm to approximate a maximum pressure policy for single-hop networks
- Shah and Wischik (09): optimal scheduling algorithms for switched networks under light load, critical load, and overload; performance of MaxWeight policies in overloaded fluid networks.